# INTERNORMEN Desiccant Air Breathers





#### **Characteristics**

- > Available in 4 sizes
- Refillable with drying agent
- Available with adapter and filter minder (contamination indicator)
- Replacement spin-on air filter separately available
- Seal and plastic plug to prevent moisture entering before installation

## **Advantages**

Protects expensive equipment, increase operation efficiency and reduces maintenance cost by:

- Eliminating corrosion
- Extending life of hydraulic lubrication and process fluids
- Minimizing component wear, downtime and repairs
- Eliminating oil oxidation, additive depletion and freezing
- Extending oil filter life



# **Unique filtration process**

Moisture and particulate accumulation are major factors of oil contamination in industrial equipment. Neglected, these detriments restrict equipment efficiency, causing machine downtime and significant expense in replacement oil, parts and repair labour.

*INTERNORMEN* BFD series breathers incorporate a proven, field tested design. They prevent water and contaminants from entering fluid reservoirs as differential pressures occur through thermal expansion and contraction of the fluid, or during the filling or emptying process.

Manufactured with a hygroscopic agent, *INTERNORMEN* BFD series breathers utilize the entire filter area, and have the capability of extracting water vapor from the air as it is drawn through the unit. Accompanying solid particulate is then removed by a 3µm absolute glass filter, allowing only clean, dry air to enter the system.

## **Applications**

- Hydraulic Systems all types
- Bearing Circulating Systems
- Mobile Earthmoving Equipment
- Gearboxes
- Robotic Hydraulic Equipment

**Principle of function** 

- Mobile Tanksystems
- Diesel Fuel Storage Tanks
- Transformer with Oil Cooled Design
- Vacuum- and Welding Chambers
- Agricultural Equipment

Fluid Purifier IFPM 31 with Desiccant Air Breather BFD 95

Flow Diagram	<ul> <li>A. Wet Air In</li> <li>B. Foam Filters</li> <li>C. Desiccant Crystals</li> <li>D. Absolute Air Filter</li> <li>E. Standpipe – Dry Air Out</li> </ul>	
nical Data	BFD-95	BF

Technical Data	BFD-95	BFD-100	BFD-125	BFD-130
Data sheet no.: 6003				
Max. rate of air flow (m <sup>3</sup> /min)	0.5	0.5	1.25	1.25
Air filter micron rating (µm)	3	3	3	3
Weight (g)	1000	1320	2950	4300
Connection thread (BSP)	<b>G</b> <sup>3</sup> ⁄ <sub>4</sub>	<b>G</b> <sup>3</sup> ⁄ <sub>4</sub>	G 1 ¼	G 1 ¼
Silicagel filling weight (g)	225	450	750	1500
Max hygroscopicity (g)	86,5	173	288	576

# **INTERNORMEN Technology** Inc.

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